



All tolerances according to KRAMP-norm • Unless stated otherwise • If in doubt please ask

Above	-	6	30	120	400	1000	All diameters $\text{Ⓞ} \text{ } 0.1 \text{ } \text{A}$	Angles $\pm 2^\circ$ Drilled holes $+0.25 -0$ All sharp edges removed $R0.2 +0.2$ Inside and Outside deburred Surface roughness max. $Ra 3.2$	Stroke Tol. $+1.8$ -1.6
Up to	6	30	120	400	1000	2500			
Tol.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2			

	Drawn		Pressure	250 bar
	Cust. Ref.	Pollux 2x20 opbouw	Weight	8.16 kg
Item	CFGCY0074347	Reference	0328144	
Description	C2S.40.25.450 GK20DO~Gaffel/60x40x20 (Las)			
Finish	Primer & RAL9005 Jet-black High-Gloss			



CFGCY0074347 - C2S.40.25.450 GK20DO~Gaffel/60x40x20 (Las)



PARTNO	POS.	DESCRIPTION	QTY.
MDL-090348	1	Tube - Cylinder tube 50 x 40 ST52-H10 CB 50-5H10 L=0.664	1
LSN06E	2	Welding-stud 3/8" BSP	2
DC3904001	3	Endcap C2/C3/P2 - Bore 40	1
GK20DO	4	Spherical-bearing GK 20 DO	1
MDL-090346	5	Rod - Hard Chrome Shaft 25 - HAC25 L=0.687	1
FS1712	6	Clevis 60x40x20 hole 20	1
DS2904013025	7	Cylinder-head C2 - Bore 40 - Rod 25 - 250 bar	1
ASU2533653	8	Scraper 25 x 33.6 x 5.3	1
SA253368UN	9	Rod-seal 25 x 33 x 6.8 UN	1
BU3452353	10	Backup-ring 34.52 x 3.53 x 1.02	1
OR3452353	11	O-ring 34.52 x 3.53	1
OR3934262	12	O-ring 39.34 x 2.62	1
DS2904004	13	Cylinder-piston C2 - Bore 40	1
ZA4024184DBM	14	Piston-seal 40 x 24 x 18.4/6.3	1
OR171326290	15	O-ring 17.13 x 2.62 - 90'-shore	1
DS2904015	16	Swage ring C25 Bore 40	1
MDL-014997	17	Spacer - Cylinder tube 35 x 25 ST52-H10 CB355H10 L=0.129 mtr	1
SP06M	18	Dust plug outer thread 3/8" BSP	2